

For PGS-HR 670A02538A



We appreciate your purchase of MULTI SETTING GEAR. This user manual is explained how to use and notifications for safety use. Please read this user manual with PGS-HR user manual to prior to use so that may obtain maximum success and enjoyment. Please keep this manual after finished to read.

# /! Caution Safety Use

- ■Only Sanwa PGS servos are compatible with Multi Setting Gear.
- Please do not use with other manufacture due to deferences in implement.
- Please observe correct polarity. Connecting with reverse polarity will damage Multi Setting Gear.
- Do NOT expose MULTI SETTING GEAR to water or excessive moisture.
- \*\*MULTI SETTING GEAR firmware is default for PGS-LH/XB/XR/LHI/XBII/XRI. When using PGS-HR, please download firmware for PGS-HR from SANWA website and switch firmware for PGS-HR. Firmware can be switch by boot menu. Firmware version for PGS-HR: V11.01R01\*\* Please refer how to change firmware on our website. http://www.sanwa-denshi.com

MULTI Serting Gere System Features

- ■MULTI SETTING GEAR can set PGS-HR servo include firmware update.
- MULTI SETTING GEAR can use with micro SD card (optional) and save setting values in the micro SDHC card.
   MULTI SETTING GEAR is compatible with Micro SD and Micro SDHC card.
- \*MULTI SETTING GEAR can not delete files in Micro SD card. Please use on the computer when delete the files.
- ■MULTI SETTING GEAR is available to use for PGS Servos to switch firmwares.

# SPECIFICATIONS



- Battery Box · · · · · · · · · · · · · · · · 1 pcs
  User Manual (This manual) · · · · · · · 1 pcs

### Features Familiarization

- ●Connect PGS-HR to SX port on the MULTI SETTING GEAR
- •About the power
- Please use included battery box.
- MULTI SETTING GEAR cannot run properly when the battery do not have sufficient power. When display show "LOW BATTERY," please change the battery.

\* Due to setting, part of menus will be disable. Please pay attention when setting function.





# About Setting Data Menu

#### Firmware version : V11.01R1\*\*

#### **•**SERVO SETTING DATA MENU

- SERVO SETTING DATA MENU is for setting up PGS-HR.
- % When setting PGS-HR, please download firmware for PGS-HR from our website and switch firmware for PGS-HR. Firmware can be switch by boot menu. Please refer how to change firmware on our website, http://www.sanwa-denshi.com
- \* About setting, MULTI SETTING GEAR read current servo setting, edit setting values, and write edited setting values to servo. After writing the edited setting values, the servo complete to set.



· <3> SETTING DATA VIEW&EDIT Checking and changing setting values (reading and loaded values) [ ---- ]→Condition is not reading data SETTING DATA (3) VIEW&EDIT \*:E BACK DATA Uer. ▼↓ Checking values by ▼▲ button 1 · <4> SETTING DATA WRITE (DEVICE) Writing edited values to PGS-HR \*\*Edited setting values will not apply to PGS-HR until writing setting values in <4>SETTING DATA WRITE(DEVICE) Writing  $\begin{array}{c} \textbf{SETTING DATA (4)} \\ \textbf{WRITE(DEVICE) \Rightarrow : E} \end{array} \xrightarrow{\text{ENTER}} \begin{array}{c} \textbf{DEVICE} \\ \leftarrow \\ \textbf{DEVICE} \\ \textbf{CONNECT OK? Y: E} \end{array} \xrightarrow{\text{ENTER}(1)} \end{array}$ ENTER (Y) COEVICE WRITE> · <5> SETTING DATA SAVE(SD) Saving current setting values to micro SD card Saving files are selected from [P5501S00~P5501S49]. In case selected file already has data, will overwrite the data after confirmation. \*Do NOT change any files names on your computer due to MULTI SETTING GEAR could not open the files. **▼**▲Select file SETTING DATA (5) SAVE (SD) →:E BACK SELECT OK? Y:E → Saving Savi Savine Overwrite confirmation Same Name N: R Overwrite? Y:E · <6> DATA FACTORY CLEAR(DEVICE) Initializing data as default setting Initializing After initialization, automatically read the servo DATA FACTORY (6) ENTER DEVICE ENTER(Y) COEVICE WRITE> KDEVICE READ> <u>→:</u>E → CLEAR OK? Y  $\rightarrow$ CLEAR ..... \*Menu cannot back from confirmation MULTI Setting Menu Adjustment Setting Geas Firmware Version : V11.01R1\*\* About setting menu adjustment After connected PGS-HR, MULTI SETTING GEAR read current servo setting, edit setting values, and write edited setting values to servo. After writing the edited setting values, the servo complete to set, About select setting values, after press Enter, please select values by up button  $[\blacktriangle]$  down button  $[\blacktriangledown]$ (Refer to P.3 < 4 >) Caution After edited setting values, please write edited setting values to PGS-HR. (Refer to P.3 < 4 >) PGS-HR Connection confirmation ENTER DATA Ver. DEVICE SETTING DATA (3) **DEU**  $\begin{array}{c} \overbrace{[SX-PGS 5501****]}^{\text{DEV}} \xrightarrow{\text{DEV}} \\ \hline V \downarrow \uparrow \blacktriangle \end{array} \begin{array}{c} \xrightarrow{\text{DEV}} \\ \overrightarrow{\text{BACK}} \end{array} \begin{array}{c} \xrightarrow{\text{DEVING DHI}} \\ \overrightarrow{\text{VIEW&EDIT}} \end{array}$ CONNECT OK? Y:E ÷E · SSL-CH [SSL Channel] SSL-CH DEV ENTER -> SSL-CH **DEU** Setting Range >: 5 [1~4/1ch~4ch, 11~20/AUX1CODE1~AUX1CODE10] (Channel Setting) [ 1] ← BACK ⇒÷E|| > ▼↓ 1 DEV ENTER -> MO1 TYPE **DEV** Setting Range • TYPE MØ1 TYPE ← BACK >USER >:5 [USER, type1, type2, type3] (Type Setting) [USER ]÷:E \_ Î ▲ **DEV** Setting Range STRETC [Stretcher] ← BACK >\*\*\*\* >:5 [0~100] (TYPE:USER [\*\*\*\*] ÷÷E Stretcher Setting) ▼↓ ↑▲ • BOOST DØ2 BOOST DEV ENTER -> D02 BOOST **DEV** Setting Range (TYPE:USER ÷÷E >\*\*\*\* >:5 [0~100] [\*\*\*\*] ← BACK Boost Setting ▼↓ ↑▲ · D-BAND [Dead Band] **DEV** Setting Range DØ3 D-BAND DEV (TYPE:USER [ skokokok ] ÷÷Eİ ← BACK >\*\*\*\* >:S [0~100] Dead Band setting) · MV-MID DO4 MV-MID DEV ENTER -> DO4 MV-MID **DEV** Setting Range >\*\*\*\* (TYPE:USER [\*\*\*\*] ÷÷E >•5 [0~100] ← BACK Torque adjustment in middle range) ▼↓ ↑▲ D05 MV-END DOS MU-END DEV ENTER-**DEV** Setting Range · MV-END (TYPE:USER [\*\*\*\*] ÷÷E ← BACK >\*\*\*\* >:5 [0~100] Torque adjustment in end range) ▼| ↑▲ • BRAKE DØ6 BRAKE DEV ENTER- DØ6 BRAKE **DEV** Setting Range

>:S [0~100] >\*\*\*\* [\*\*\*\* ÷∶E ← BACK 1 D07 MV-HOLD DEV Setting Range D07 MV-HOLD DEV  $ENTER \rightarrow$ >\*\*\*\*\* >:5 [0~9] [\*\*\*\*] ÷∶E ← BACK 1 D08 MV-FRQ DEV Setting Range D08 MV-FRQ DEV  $ENTER \rightarrow$ >\*\*\*\* [\*\*\*\* ÷÷E >:S [0~100] ← BACK ▼↓ 1 DØ9 MAX-PW DEV ENTER→ DØ9 MAX-PW **DEV** Setting Range [\*\*\*\*] ÷∶E ← BACK >\*\*\*\* >:S [0~100]

DEV

%For more details of setting, please refer on our website. http://www.sanwa-denshicom

#### MULTI Telemetry & Code assign menu SEITTING GEAR

#### Firmware version : V11.01R1\*\*

CODE10 function only capable with compatible transmitters. (M17/M12S-RS/M12S/EXZES ZZ/MT-44)

●TELEMETRY&CODE ASSIGN MENU

Set telemetry and code assign setting.

XIn case conected PGS-HR with SSL port, the setting will be available.

\*To switch telemetry data on the screen is capable. It is also able to switch, turn on, turn off contents of AUX CODE function.

MUST insert micro SD card to use the menu. It need to crea	te file for telemetry and code assign a	t first time.
NO AS-FILE N:B ENTER -> CREATE OK? Y:E ENTER ->	$\rightarrow \begin{array}{c} T00 \ TLM1 & (1) \\ CH(0) \ R(00) & \stackrel{(1)}{\rightarrow} E \end{array}$	<<< <no card="">&gt;&gt;&gt; Please Insert !!</no>
Note) This indication is no capable files in micro SD card	Go to TLM1(1) after created file	"Alert message" will be shown

te) This indication is no capable files in micro SD card.	Go to TLM1(1) after created file	Alert message" will be sho
EMETRY Menu		without micro SD card

%Telemetry data can be set 5 contents.

• TEL

#### Changing [R] (%Return) values can be changed telemetry display setting on the transmitter. (It is limited due to unit)

- (TOO) TLM1 · · · Menu for Telemetry 1 setting
- (TO1) TLM2 · · · Menu for Telemetry 1 setting (TO3) RPM1 · · · Menu for RPM 1 setting

(103) RPIVIT · · · Wenu for RPIVIT setting ·	
(TO4) RPM2 · · · Menu for RPM 2 setting -	) The function cannot use for PGS-HR.
(T05) VOLT · · · Menu for battery voltage s	setting

CPU Temperature 06

Power current voltage 07

02

03

#### % It can change [CH] setting. Please change [CH] setting depends on PGS-HR steering CH in case steering CH setting is without [1] on the transmitters (M17/M12S-RS/M12S/EXZES ZZ/MT-44). Normally, please use [CH] setting is [1].

In case set [CH] and	l elemet	try are [U], function is t	turned (	JFF.			
[Setting Example] 06:CPU Temp		04:Servo operation quantity	Cannot use	for PGS-HR	%Cannot use for PGS-	HR	07: Power current voltage
T00 TLM1 / (1) CH[1] R[06] +:[	D TØ1	TLM2 / (2) T 1] R[04] →:E C	103 RPI 1101 I	M1 (3) R[00] →:E	T04 RPM2 CH[0] R[00	(4) ] →:E	TØ5 VOLT / (5) CH[1] R[07] →:E
CH Setting Telemetry display TOO TLM1, TO1 TLM2, T	CH S 05 VOLT	etting Telemetry display Cl Setting	H Setting	Telemetry display	CH Setting Telem	etry display	CH Setting Telemetry display
Telemetry display[R]	Value	Telemetry display[R]	Value	%TOO TLM1	TO1 TLM2 Tele	metry displa	v [R] Setting value $07 \sim 99$ is
OFF	00	Servo operation quantity	y 04	currently fun	ction OFF.		
Servo current values	01	Motor output	05	%T05 VOLT	Telemetry displa	y[R] Settir	ig is function OFF without 07.

%Please set AUX TYPE is CODE10 for both AUX1 and AUX2.

#### Input operation + effect quantity · CODE AUX Menu

Operation quantity

It can change to assign contents of function for both CODE AUX1 and CODE AUX2 from CODE10 compatible transmitter as M17/M12S-RS/M12S/EXZES ZZ/MT-44.

\*After switch the contents of function, please write data to PGS-HR. Refer to (26) TELE&CODE WRITE(DEVICE) The setting data will not apply to PGS-HR until writing

			, ,	
AUX1CODE01 (6) CH[0] D[00] +:8	AUX1CODE02 (7) E CH(0] D(00) →:E	AUX1CODE03 (8) CH[0] D[00] +:E	AUX1CODE04 (9) CH[0] D[00] +:E	AUX1CODE05 (10) CH[0] D[00] +:E
CH Setting Setting Function	CH Setting Setting Function	CH Setting Setting Function	CH Setting Setting Function	CH Setting Setting Function
AUX1CODE06 (11) CH[0] D[00] +:0	AUX1CODE07 (12) E CH[0] D[00] +:E	AUX1CODE08 (13) CH[0] D[00] +:E	AUX1CODE09 (14) CH[0] D[00] →:E	AUX1CODE010 (15) CH[0] D[00] +:E
CH Setting Setting Function	CH Setting Setting Function	CH Setting Setting Function	CH Setting Setting Function	CH Setting Setting Function
(16) AUX2CODE01	$\sim$ (25) AUX2CODE10	%After created teleme	try & code assign file, th	ne setting values will be [0]
[Setting 例 ]				-
AUX2CODE01 (16) CH[0] D[00] +:	AUX2CODE02 (17) E CH[0] D[01] →:E	AUX2CODE03 (18) CH[0] D[02] +:E	AUX2CODE04 (19) CH[0] D[03] ÷:E	AUX2CODE05 (20) CH[0] D[04] +:E
CHSetting Setting Function	CHSetting Setting Function	CHSetting Setting Function	CHSetting Setting Function	CHSetting Setting Function
AUX2CODE06 (21) CH[0] D[05] +:8	AUX2CODE07 (22) E CH[0] D[06] +:E	AUX2CODE08 (23) CH[0] D[00] +:E	AUX2CODE09 (24) CH[0] D[00] +:E	AUX2CODE010 (25) CH[0] D[00] →:E
CHSetting Setting Function	CHSetting Setting Function	CHSetting Setting Function	CHSetting Setting Function	CHSetting Setting Function

%PGS-HR servo do not need to set AUX2CODE01(16)

<About CH Setting>

Normally, CH Setting is [0] when using. The below setting will be available to set 2 servos at the same time. [Setting 6] PGS-HR Default

AUX2CODE02 (17)	AUX2CODE03	(18)
	CHIZI DIGII	78 E
CHSetting Telemetry display	CHSetting Telemetr	y display

(1)Write the above setting in 2 servos %Refer to below (26) TELE&CODE WRITE(DEVICE)

2AUX2CODE01 set 7 on the transmitter.

Servo 1 Stretcher can be set by AUX2CODE2 and Servo 2 Stretcher can be set by AUX2CODE3.

CH Setting	Value	]	CODE AUX Setting Function[D]	Value	CODE AUX Setting Function[D]	Value
CH1[ST]	1		Stretcher	01	Brake	06
CH2[TH]	2		Boost	02	MV-HLD	07
CH3	3		D-Band	03	MV-FRQ	08
CH4	4		MV-MID	04	MAX-PW	09
All CH	0	]	MV-END	05	OFF	00

(26) TELE&CODE WRITE(DEVICE)

Writing telemetry and AUX CODE data to PGS-HR.

\*\*Data did not save to PGS-HR until writing the setting on (26) TELE&CODE WRITE(DEVICE).

FNIFR		vvriting
TELE&CODE (26) $\rightarrow$	DEUTCE ENTER(Y)	(DEVICE WRITE)
WRITE(DEVICE) +: E	CONNECT OK? Y:E ->	
BACK		

(TYPE:USER

· MV-HLD

(TYPE:USER

(TYPE:USER

(TYPE:USER

Brake volume adjustment setting)

Time adjustment for MV-MID & END)

Drive frequency adjustment setting)

MV-FRQ [MV Drive Frequency]

· MAX-PW [MAX Power]

MAX power adjustment)

▼ |

BACK

DATA Ver.

[SX-PGS 5501\*\*\*]

SETTING GEAR Set-up Function		Setting Ge/	Me Me
•SSL-CH : SSL Channel Setting Several PGS serves can work together on SSL to connect to receiver SSL port with 2 pin code		Firmware Version : V1	1.01R1**
If SSL-CH setting value is set to $11 \sim 20$ , servos can be operated setting value op ALM1/20DE1 $\sim 20$ CDE10	CH Setting Value CH Setting Value	Message nav	igation
Setting range : $0 \sim 4$ , 11 $\sim 20$	CH1[ST] 1 AUX1CODE01 11	E : ENTER B	utton
XPGS-HR default channel setting is [1] and will be work as steering servo. In case of using for Throttle, please set [2] on SSL CH setting,	CH2[TH] 2 AUX1CODE02 12	S:SELECT	Button(UP▲/
• TYPE: Type Setting	CH3         3         AUX1CODE03         13           CH4         4         AUX1CODE04         14	B : BACK BU	itton
USER can set all another setting values. Type 1, Type 2, and Type 3 cannot set another setting values.	AUX1CODE05 15	_→SETTING 0	iEAR FOR
MUL ITSET TING GEAR will display TYPE: USER and preset setting values will not display. Please refer preset setting values in PGS-HR manual. Setting range : USER、type1、type2、type3	AUX1CODE06 16 AUX1CODE07 17	<u>PGS−HR</u>   ▼↓	] ↑▲
•STRECT : Stretcher Setting (TYPE:USER) Set torque holding power. The setting value will be standard for another setting values.	AUX1CODE08 18 AUX1CODE09 19	SETTING	[1]
Increasing the values, holding power is greater. When value sets near [100], it will be caused to hunting	AUX1CODE10 20	BACK	) :E
near the neutral but it is depends on other setting. (Vibration will be happened) In case of changing values, please set each 10 unit and check feeling,		$\bullet$	$\uparrow \blacktriangle$
Setting Range : $0 \sim 100$		TELEMETRY	/ & [2]
BOOST : Boost Setting (TYPE:USER)     Sat initial term is used was used in a starte apprection, learned in a starte apprection.	ingrouped	CODE ASS	<u>.GN :E</u>
When value sets too high, it would be caused to hunting.	in ci eased.		Î ▲
In case of changing values, please set each 10 unit and check feeling. Setting Baper : $0 \sim 100$		PROGRAM	[3]
			: <b>:</b> E
•D-BAND : Dead Band Setting (TYPE:USER) Set dead hand range until service starts operating. Decreasing setting value, the dead hand range would be set dead hand range.	e shorter		$\uparrow \blacktriangle$
If setting value is set to too low, it would be caused to hunting. In case of changing values, please set each Setting Paper : 0 or 100	h 1 unit and check feeling.	INFORMATI	ON [4]
Setting hange . 0 100			: <u>:</u> E
•MV-MID : MV-MID Setting [Initial-middle Torque volume setting] (TYPE:USER)	Inction will be more effective		
Note) If the value sets high, it would be caused to hunting. Please start setting from low value and set each	ch 10 units and check feeling.		
Setting Range : 0 ~ 100			
•MV-END : MV-END Setting [Middle-End Torque volume setting] (TYPE:USER)			
In case of steering, the function adjusts middle to end range torque force. Increasing setting value, the fur Note) If the value sets high, it would be caused to hunting. Please start setting from low value, set each 1	O units, and check feeling.		
Setting Range : $0 \sim 100$			
BRAKE : Brake Setting (TYPE:USER)			
Set servo brake when stop the operation. Increasing setting value, the brake become more effective and e	easier to stop at object point.		
Setting Range : $0 \sim 100$	ins and check reeling.		
•MV-HLD : MV-HLD Setting [Torque adjust duration setting] (TYPE:USER)			
Set times of switching torque adjust duration from MV-MID to MV-END. If the value sets high, the duratio	on is longer.		
Note/If the value sets high, it would be caused to hunting. Please start setting from low value, set each 1 C Setting Range : $0 \sim 9$	J UNITS,, and checking teeling.		
*Only capable to set by MULTI SETTING GAER			
•MV-FRQ : MV-FRQ Setting [Drive Frequency Setting] (TYPE:USER)		>P55010**	
Set output signal frequency for motor control. If the value sets high, control response for external force be	ecomes fast.		OK? Y:E
Setting Range : $0 \sim 100$		▼↓	$\uparrow \blacktriangle$
*Only capable to set by MULTI SETTING GAER		Select progr	ams from
MAX-PW : MAX-PW Setting [Maximum Power] (TYPE:USER)		ENTER	
Set maximum power of torque and speed. If the value sets high, torque and speed are increased. If the value sets low, torque and speed are decreased			
Note) Please set each 5 units and check feeling.			
Setting Range : 0 ~ 100 %In case of using 7.4V battery, please use below 80%.			
*Only capable to set by MULTI SETTING GAER			UPDATED
Motion DWG	Purpose point	SX-PGS 5	501***
Start operation		Automatical	y READ to ②
	Almost same operation time to		
Motor output Steering Operation inc	achieve at purpose point by MV creases by function		
	V-END		
	Need more time to achieve at		
	purpose point by normal operation		
D-BAND Input control signal Servo	Normal operation		
Time(t)	_		

# IR1\*\*

	PROGRAM UPDATE
	ENTER
s	>P55010**
E BACK	SELECT OK?
	$\checkmark$ $\uparrow$ $\land$
	Select programs fro SD card by ▼▲ butt
	ENTER
	<pre><update></update></pre>

MULT

[\*\*\*\*

÷÷E

## MULTI Menu for transition flow chart

- on(UP▲/DOWN▼)

[1]

